

#### K1-680 Series

# ULTIMATE ALL-PURPOSED WATERPROOF COATING

K1-680 is an exterior and interior, high quality waterproof coating that provides excellent flexibility, durability and weather resistance. This product is designed to protect various concrete surfaces from water intrusion, even in severe weather environments. This unique water-based coating offers unmatched versatility for use on new or existing structures. It shows great result in against wind-driven rain when used on concrete, stucco and shotcrete-gunite. It is highly alkali, efflorescence, mold and mildew resistant. Application is smooth and efficient, resulting in pinhole-free finish with less labor.

## Details

- Exceptional moisture protection and extreme durability.
- Perfect to application to smooth stucco, concrete panel, pre-cast concrete pane; and concrete masonry units.
- Retains flexibility, hides hairline cracks and surface irregularities and is permeable.
- Excellent efflorescence, mold and mildew resistance.
- Provides high film build.

#### Recommend Uses

- Interior and exterior concrete surfaces.
- Concrete Block, CMU, Brick Stucco, Cement, Concrete Surface, Cement Composition Siding / Panel, Asbestos and Wood.

# **Applications**

### **Surface Preparation**

- All new masonry, concrete, cement or block must be cured for 30 days at recommended.
- Remove all loose paint and defective paint if possible, oil, fluid, moss or other substances on the surface. In severe cases, wash the surface with water, make sure the surface is completely dried and clean. All holes cracks must be properly patched.

#### **Application Details**

- Product must be completely agitated (mechanically or manually) before use.
- Intermix containers of same product to ensure color and seen uniformity.
- Dilution is not recommended. However if the dilution is required, do not dilute more than 20% of clean water.
- Priming and application of two coats at the recommended film thickness / practical coverage when application to new surfaces.
- Priming may not be needed when application on previously painted. Consult with your representative before application.

#### Technical Data

Property	Value
Tools	Nylon / Polyester Brush, Sponge Paint Roller, Sprayer
Drying Time	Touch Dry 1-2 Hours, Recoat 6-8 Hours (at 25°C)
Coverage	13 m <sup>2</sup> Coverage per Gallon
Thickness	Wet 400 μm, Dry 200 μm
Available Sheen	Semi-Gloss
Density	1.1 kg/L
Viscosity	15,000-20,000 m.Pas at 25°C
Solid Content	55% ± 2%
Available Size	1 Gallon, 5 Gallon
Thinner	Water
Shelf Life	36 months unopened condition
Color	Visit our website for more details

Drying and recoat times are temperature, humidity, and film thickness dependent.

Practical coverage is for reference only, which can be differ depending on the brushing surface, flatness and film thickness.

These figures are only intended as a guide and should not be used in preparing specifications.

#### Storage

Product should be store in the dry and cool area, please avoid direct sunlight contact to prevent deterioration. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

After container is opened, use the product immediately and prevent long-term storage.

# Cautions and Safety

- Do not use if rain or heavy dew is expected within 24 hours.
- Avoid applying the product when the temperature is below 50°F.
- KEEP OUT REACH OF CHILDREN DO NOT TAKE INTERNALLY.
- When spraying. Do not breathe spray, wear suitable respiratory protective equipment.
- Avoid direct contact with skin and eyes.
- In case of contact with eyes, rinse immediately with plenty of water and seek for the medical advice.
- After contact with skin, wash with soap and water.
- Safety Data Sheet (SDS) is available on www.kingcatpaint.com.tw.

# Disclaimer

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of Yulung Paint. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Yulung Paint representatives or visit <a href="https://www.kingcatpaint.com.tw">www.kingcatpaint.com.tw</a> to obtain the most current version of the Technical Data Sheet and / or a Safety Data Sheet.